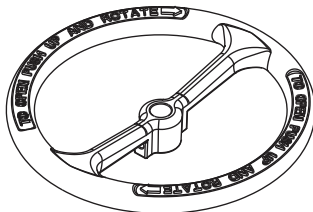


OPTIONAL: ESCAPE HANDWHEEL  
(REPLACES ESCAPE HANDLE)



IMPORTANT: WHEN ORDERING, PLEASE SPECIFY  
OUTSIDE DIAMETER (C) OR CLEAR OPENING (D).  
UNITS ARE IDENTIFIED BY CLEAR OPENING.

HATCH WEIGHTS LBS. (KGS)		
Model Number	BFHHQTH20	
Material	AL	ST
Cover	26 (11.8)	N/A
Deck Ring	15 (6.8)	17 (7.8)
Hinge & Hardware	SS	8 (.36)

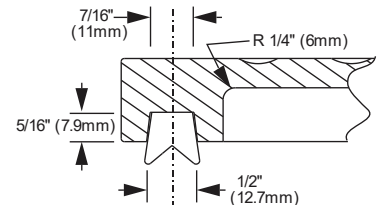
Model Number	DIMENSIONS INCHES (mm)							
	A	B	C (ST)	C (AL)	D	E (ST)	E (AL)	F
BFHHQTH20	6.5 (165)	12 (305)	22 11/16 (576)	27 3/16 (691)	20 (508)	28 (711)	30 3/16 (767)	5/16 (8)

**BILL OF MATERIAL: 08863-104**

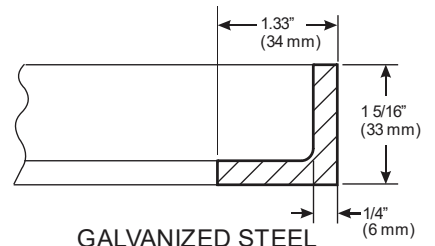
#	DESCRIPTION	MAT	P/N
1	COVER	AL	08864-208A
2	DOG HUB ASSY	AL	08864-102A
3	(4) DOG ARM	AL	08864-209A
4	GASKET	BUNA	08864-703A
5	BUSHING	SS	08864-804A
6	O-RING	BUNA	08864-702A
7	T-HANDLE	SS	08864-401A
8	DECK RING	AL	08863-250A
8	DECK RING	ST	08863-406A
9	ESCAPE HANDLE	AL	08864-213A
10	HANDLE PIN	SS	08864-801A
11	(4) NYLOCK NUT	SS	08864-807A
12	(4) WASHER	SS	08864-805A
13	(4) WASHER	UP	08864-803A
14	(4) THREADED POST	SS	08864-802A
15	GRAB HANDLE	SS	08863-405A
16	(4) ARM SPRING	SS	08864-809A
17	HINGE ASSY	DETAIL	08864-126A

**MATERIAL KEY**

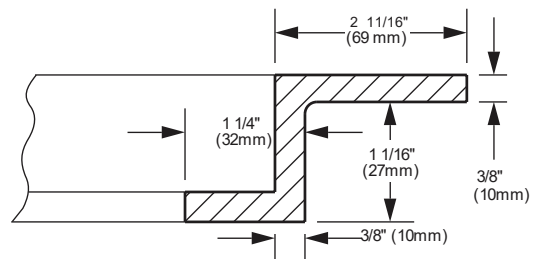
AL - ALUMINUM
ST - GALV. STEEL
SS - STAINLESS STEEL
UP - UHMW POLY
BUNA - NITRILE RUBBER



GASKET GROOVE,  
SECTION B:B



GALVANIZED STEEL  
DECK RING



CAST ALUMINUM  
DECK RING

**BAIER** Marine Company, Inc.  
1-800-455-3917  
206-632-2441 (FAX)  
sales@baiermarine.com

**BAIER FLUSH HATCH**  
INTERNAL HINGED MULTI-DOG  
WITH BUILT-IN T-HANDLE  
TYPE "D" QUICK ACTING  
POSITIVE LOCK  
**MODEL BFHHQTH20**

DWG. 08863-104