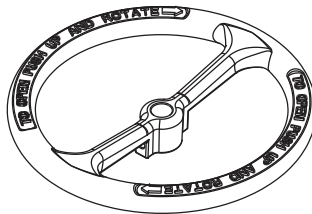
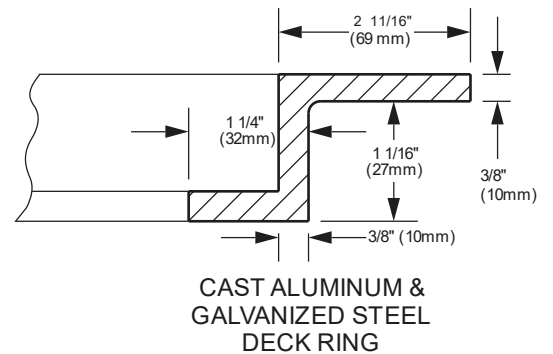
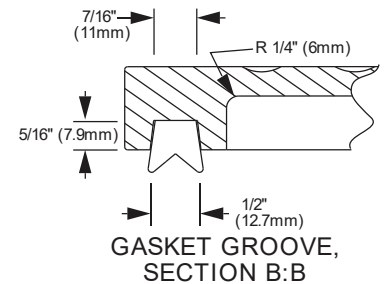
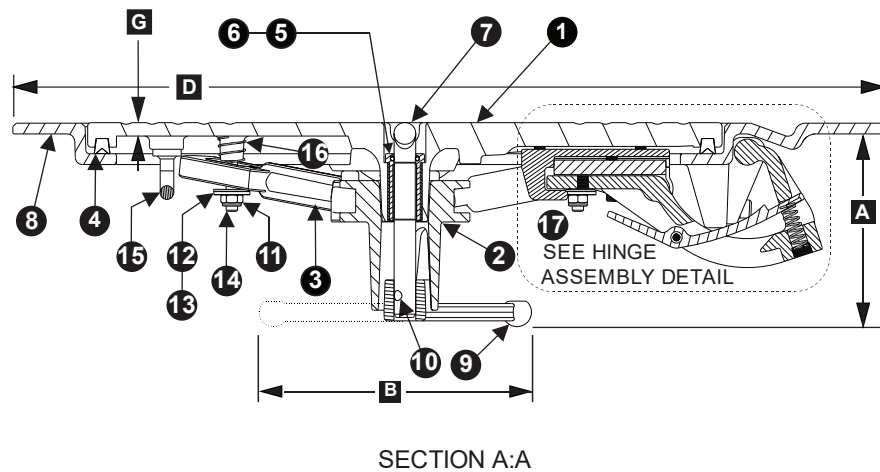
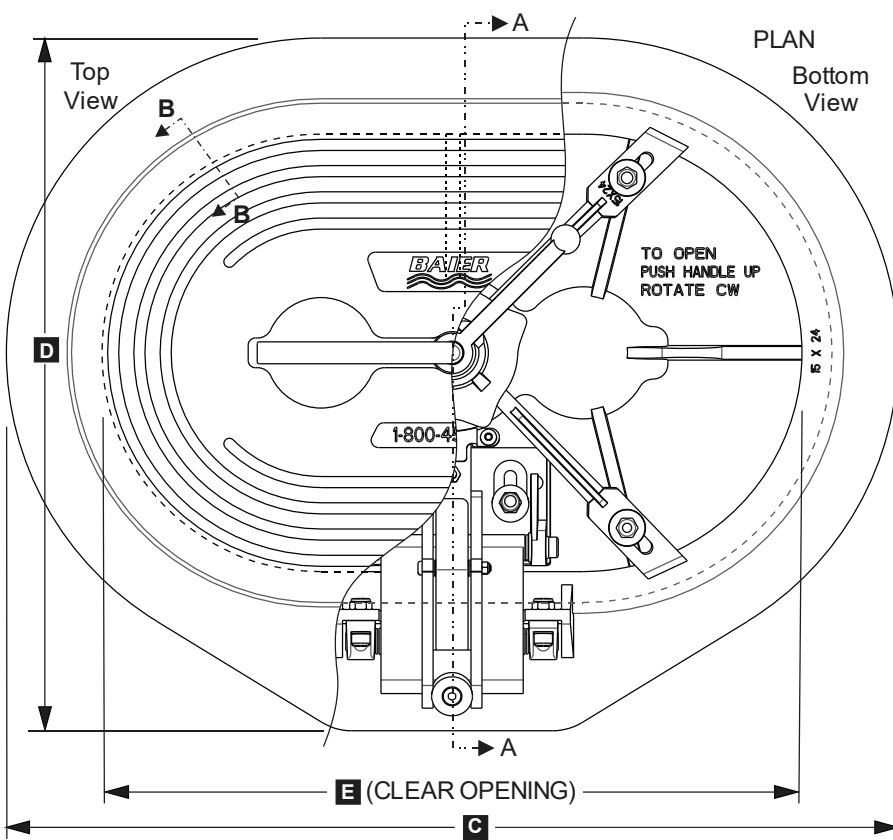


BILL OF MATERIAL: 08863-115

| # | DESCRIPTION | MAT | P/N |
|----|-------------------|--------|--------------|
| 1 | COVER | AL | 08863-255A |
| 2 | DOG HUB ASSY | AL | 08864-102A |
| 3 | (4) DOG ARM | AL | 08864-203A |
| 4 | GASKET | BUNA | 08864-701A |
| 5 | BUSHING | SS | 08864-804A |
| 6 | O-RING | BUNA | 08864-702A |
| 7 | T-HANDLE | SS | 08864-401A |
| 8 | DECK RING | AL,ST | 08863-257A,B |
| 9 | ESCAPE HANDLE | AL | 08864-213A |
| 10 | HANDLE PIN | SS | 08864-801A |
| 11 | (4) NYLOCK NUT | SS | 08864-807A |
| 12 | (4) WASHER | SS | 08864-805A |
| 13 | (4) WASHER | UP | 08864-803A |
| 14 | (4) THREADED POST | SS | 08864-802A |
| 15 | GRAB HANDLE | SS | 08863-405A |
| 16 | (4) ARM SPRING | SS | 08864-809A |
| 17 | HINGE ASSY | DETAIL | 08864-126B |

MATERIAL KEY

| |
|-----------------------|
| AL - ALUMINUM |
| ST - GALV. STEEL |
| SS - STAINLESS STEEL |
| UP - UHMW POLY |
| BUNA - NITRILE RUBBER |



HATCH WEIGHTS LBS. (KGS)

| Model Number | BFHHQTH15X24 |
|------------------|------------------|
| Material | AL ST |
| Cover | 26.5 (12) N/A |
| Deck Ring | 13.5 (6) 33 (15) |
| Hinge & Hardware | SS 8 (.36) |

IMPORTANT: WHEN ORDERING, PLEASE SPECIFY OUTSIDE DIAMETER (C) OR CLEAR OPENING (E). UNITS ARE IDENTIFIED BY CLEAR OPENING.

| Model Number | DIMENSIONS INCHES (mm) | | | | | | |
|--------------|------------------------|----------|------------|--------------|----------|----------|----------|
| | A | B | C (AL&ST) | D (AL&ST) | E | F | G |
| BFHHQTH15X24 | 6 1/2 (165) | 12 (305) | 30.6 (777) | 23 3/4 (603) | 20 (508) | 15 (381) | 5/16 (8) |

BAIER Marine Company, Inc.
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 206-632-2441 (FAX)
 sales@baiermarine.com

BAIER FLUSH HATCH
 INTERNAL HINGED MULTI-DOG
 WITH BUILT-IN T-HANDLE
 TYPE "D" QUICK ACTING
 POSITIVE LOCK
MODEL BFHHQTH15X24

DWG. 08863-115